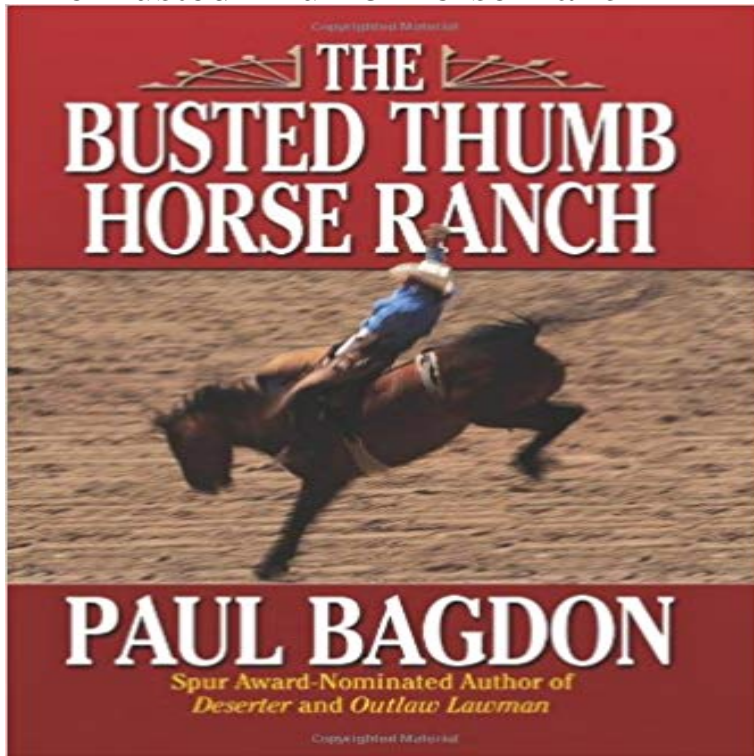


## The Busted Thumb Horse Ranch



Jake Walters and his pal Armando talked for years about owning their own horse ranch. But it was just talk until Jake inherited a thousand acres in West Texas. Hes got the land, the money and the experience to make his dreams a reality. The final thing he needs is that perfect stud stallion to sire the Busted Thumb breed -- and now hes found it. But word travels fast and it isnt long before rustlers set their sights on the stallion.

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